

4.5 ± 0.3

PŘEKLAD

dne: 25. 05. 2012

PROVEDL/A

MIKHAL SMĚJA

a 2

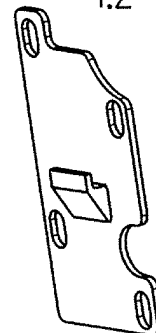
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EN 12329-Fe/Zn12/F

General quality level	EN ISO 5817-BCD
Stamp field position for welder identification	(S/H)
STILL inhouse production:	
General WPS	SWE-01
WPS for stud welding	SWE-03
Welding sequence plan required	no
External production:	
Manufacturer requirements	EN ISO 3834-234
A welding procedure qualification is always required	yes
Additional welding sample inspection by the welding supervisor of STILL GmbH required	yes

1:2



First angle projection	01	T37561			
General tolerance (GT) in mm	Index	alteration	Change no	Fit	Toler.
Size range	Inspection dim.	Auxiliary dim.	Material:	Weight: in kg	
≤ 30 > 30 ≤ 120 > 120 ≤ 400 > 400 ≤ 1000 > 1000			Blank no:	0.06	
GT fine	Date	Name	Title:	PROD.	
L 0,2 0,5 0,8 2 4	Drawn 6.1.2012	T.Kohl	assy.	Scale	
≤ 0,1 0,2 0,4 1 2	Checked 10.1.2012	T.Kohl	sheet metal holder	1:1	
Lengths (L) and angle (∠) = ± GT	Authid 24.1.2012	O.Jandke		1:2	
Tolerance Symbols ISO 1101	M.check 23.1.2012	A.Stroh		Sheet:	
○ roundness = 1/2a-Tol.				1	
—□ straightness/flatness = GT				of:	
◎ concentricity/run out = GT				1	
≡ symmetry = GT					
// parallelism = GT					
⊕ position = GT					
Languages:					
de,en					

Released

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